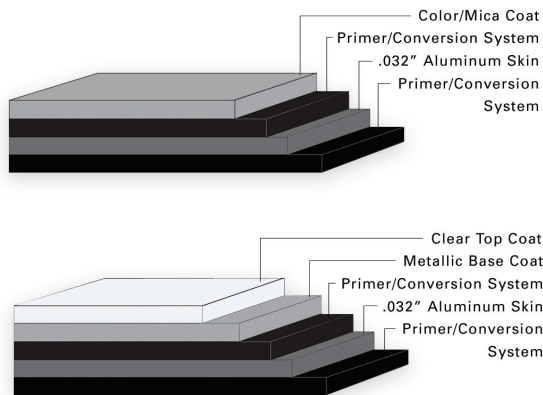


ALPOLIC® break metal

INTERIOR AND EXTERIOR SURFACING
INTERIOR AND EXTERIOR SIGNAGE

SURFACE TREATMENT

ALPOLIC® Break Metal sheets are stocked with a FEVE LUMIFLON™ finish, a fluorocarbon paint system that features a wide range of colors and glosses along with excellent durability and weathering for all your program needs. A PVDF, Kynar finish is also available as a custom request.



STANDARD PANEL SIZE

Standard stock sheet size is 48" (1219mm) x 120" (3048mm). Minimum order is 5 sheets. Please contact ALPOLIC® Customer Service for current available stock and additional information.

FINISH TOLERANCE

Color: DE 2.5 max from Breakmetal standard
Gloss: Nominal +/-10 units

PRODUCT TOLERANCE

Width: 48 ± 0.0625 "
Length: 120 ± 0.25 "
Thickness: $0.032 + 0.0008/-0.0020$ "
(without paint)
Squareness: maximum 0.2" (5mm)

ALPOLIC® material is trimmed and squared with cut edges to offer the best panel edge conditions in the industry.

BASE METAL PROPERTIES

Tensile Strength: 20 to 26 ksi
Yield Strength: 2% offset 17 ksi minimum
Elongation: in 2 inch 4% minimum

APPLICATION

ALPOLIC® Break Metal sheets are excellent for roof caps, flashing, fascia trim, and accents. Use in conjunction with ALPOLIC® ACM panels for optimal color consistency.

WARRANTY

No warranty is provided for ALPOLIC® Break Metal product.

PRODUCT NOTES

- Panels should be stored flat in a dry, indoor environment.
- Sheets are provide with a clear protective film.
- Protective film should be removed from sheets soon after installation.
- 4000 square feet minimum required for custom color.
- Custom color break metal orders follows +/- 20% order quantity fulfillment.
- ALPOLIC® ACM panels must also be ordered to produce custom color break metal.

FOR TECHNICAL INFORMATION, PLEASE
CALL 1.800.422.7270

U.S. HEADQUARTERS

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